# A range of effective after-coolers and water separators to match your compressor

**(** 

Atlas Copco offers a range of after-coolers and water separators, which combines minimal air pressure drop with high cooling efficiency and low energy consumption.

After-coolers are supplied complete with all necessary parts. They are compact, simple to install and easy to dismantle for cleaning. The negligible pressure drop effected by the after-coolers means virtually no loss of power to compressed air-driven tools, machines and pneumatic devices. Thus no extra demand is placed on the compressor and no additional energy or maintenance costs are incurred.

In addition, the Atlas Copco solution provides a number of important advantages:

- special, highly efficient separation by cyclone
- minimum maintenance
- totally rustproof material
- the assembly of the connection flanges is easy

Atlas Copco after-coolers, whether cooled by air or water, are reliable, require minimum maintenance and provide trouble-free protection against the costly effects of water in your system. Both types of after-cooler deliver air into the air-net at a temperature suitable for most types of air dryers.

#### Water-cooled HD after-coolers

Atlas Copco HD water-cooled after-coolers are designed to combine a high level of cooling with economic water consumption. The air leaving the compressor is cooled in a bundle of stainless steel tubes, with the cooling water and the compressed air flowing in opposite directions. A water separator is provided with the cooler as standard.

The cooling tubes are reeled inside to create turbulence for more rapid cooling of the compressed air. To increase the cooling effect, the water is deflected by baffles.



### Air-cooled TD after-coolers

Atlas Copco TD air-cooled after-coolers have an aluminium block cooling element. An electrically driven fan, shielded by a protector for user safety, forces cooling air between the fins. High cooling efficiency is combined with low energy consumption.

The after-cooler is mounted on a sturdy frame. A water separator is delivered as standard with the TD25-650 coolers. The TD 08, is delivered with wall mounting brackets and incorporates a drain collector with manual drain.



# Efficient water separators, automatic and intelligent drainage

## WSD water separators

The water separators provided by Atlas Copco have ample capacity. Reliable automatic drain devices prevent condensed water from building up in the coolers. The water separators are delivered as standard with the after-coolers. They can also be installed in any point of your air net.

Made entirely of totally rustproof material, these general purpose separators feature very efficient separation by cyclone. Maintenance-free with no moving parts, they have an automatic and manual drain.

| Туре    | Capacity range |          | Maximum working Connections Dimensions pressure |     |              | Weight |        | ight |       |     |        |      |      |
|---------|----------------|----------|---|-----|--------------|--------|--------|------|-------|-----|--------|------|------|
|         |                |          |   |     |              | He     | Height |      | Width |     | Length |      |      |
|         | l/s            | cfm      | bar(e)  | psi | inlet/outlet | mm     | inch   | mm   | inch  | mm  | inch   | kg   | lbs  |
| WSD 25  | 7-60           | 15-127   | 20  | 290 | G 1          | 332    | 13.0   | 130  | 5.1   | 185 | 7.3    | 1.1  | 2.4  |
| WSD 80  | 50-150         | 106-318  | 20  | 290 | G 1½         | 432    | 17.0   | 130  | 5.1   | 185 | 7.3    | 3.5  | 7.7  |
| WSD 250 | 125-350        | 265-742  | 20  | 290 | G 2½         | 532    | 20.9   | 160  | 6.3   | 230 | 9.0    | 12.5 | 27.6 |
| WSD 750 | 300-800        | 636-1695 | 20  | 290 | 83 mm*       | 532    | 20.9   | 160  | 6.3   | 230 | 9.0    | 14.0 | 30.9 |

<sup>\*</sup> Blind flange to be machined up to this diameter

#### WD automatic condensate drains

The WD 80 drain valve provides completely automatic drainage of the condensate which collects at the bottom of the air receiver. The patented Atlas Copco design eliminates troublesome mechanical linkages.

The automatic drain can be installed at the lowest point of a compressed air-net, (e.g. at the bottom of a receiver or cyclone separator etc.). Maintenance is minimal.



| Туре  |        | n working<br>ssure | Drain capacity | Connections |     |        | We  | ight  |     |        |     |     |
|-------|--------|--------------------|----------------|-------------|-----|--------|-----|-------|-----|--------|-----|-----|
|       |        |                    |                |             | He  | Height |     | Width |     | Length |     |     |
|       | bar(e) | psi                | I/h            |             | mm  | inch   | mm  | inch  | mm  | inch   | kg  | lbs |
| WD 80 | 20     | 290                | 200            | G ½         | 182 | 7.2    | 132 | 5.2   | 132 | 5.2    | 2.7 | 5.9 |

## EWD electronic condensate drains

### The exact net pressure

The range of EWD electronically controlled condensate drains is synonymous with safe, dependable and economical condensate management.

The intelligent drain function monitors condensate build-up with liquid level sensors and and evacuates the condensate only when necessary, thus avoiding wastage of compressed air and giving considerable energy savings.

The EWD drain device offers security and confidence, enabling you to solve all condensate discharge problems even with heavily contaminated systems.

A wide range of different EWD drains is available for oil contaminated condensate and also may be provided with additional hard coating for use with oil-free and aggressive condensate.





| <b>Туре</b>    | Max.<br>compressor<br>capacity <sup>(1)</sup> |           | Max. dryer<br>capacity <sup>(1)</sup> |       | Max. pressure |     |        | Weight |       |      |        |      |     |      |
|----------------|---|-----------|---------------------------------------|-------|---------------|-----|--------|--------|-------|------|--------|------|-----|------|
|                | capa  | icity (1) |                                       |       |               |     | Height |        | Width |      | Length |      |     |      |
|                | l/s   | cfm       | l/s                                   | cfm   | bar           | psi | mm     | inch   | mm    | inch | mm     | inch | kg  | lbs  |
| WD 50 (2)      | 65  | 138       | 130                                   | 275   | 16            | 232 | 115    | 4.5    | 70    | 2.8  | 171    | 6.7  | 0.7 | 1.5  |
| WD 75          | 98  | 208       | 194                                   | 411   | 16            | 232 | 141    | 5.6    | 65    | 2.6  | 150    | 5.9  | 0.8 | 1.8  |
| WD 75 C (2)    | 98  | 208       | 194                                   | 411   | 16            | 232 | 141    | 5.6    | 65    | 2.6  | 150    | 5.9  | 0.8 | 1.8  |
| WD 75 CHP      | 98  | 208       | 194                                   | 411   | 63            | 913 | 141    | 5.6    | 65    | 2.6  | 150    | 5.9  | 0.9 | 2.0  |
| WD 330         | 433   | 917       | 866                                   | 1835  | 16            | 232 | 162    | 6.4    | 93    | 3.7  | 212    | 8.3  | 2.0 | 4.4  |
| WD 330 C(2)    | 433   | 917       | 866                                   | 1835  | 16            | 232 | 162    | 6.4    | 93    | 3.7  | 212    | 8.3  | 2.0 | 4.4  |
| WD 330 CHP (2) | 433   | 917       | 866                                   | 1835  | 25            | 362 | 162    | 6.4    | 93    | 3.7  | 212    | 8.3  | 2.0 | 4.4  |
| WD 1500        | 1950  | 4132      | 3900                                  | 8264  | 16            | 232 | 180    | 7.1    | 120   | 4.7  | 252    | 9.9  | 2.9 | 6.4  |
| WD 1500 C (2)  | 1950  | 4132      | 3900                                  | 8264  | 16            | 232 | 180    | 7.1    | 120   | 4.7  | 252    | 9.9  | 2.9 | 6.4  |
| WD 16K C (2)   | 21670   | 45920     | 43340                                 | 91830 | 16            | 232 | 280    | 11.0   | 254   | 10.0 | 280    | 11.0 | 5.9 | 13.0 |

<sup>(1)</sup> At following conditions:

ambient temperature 35 °C (95 °F)
relative humidity 70 %

<sup>(2)</sup> suitable for oil-free condensate

<sup>(</sup>C) with anti corrosion coating for oil-free condensate

## Technical data after-coolers

## ▶ HD water-cooled after-cooler

| Туре  | Nominal flow * |      |        | n working<br>ssure |    | bove<br>  water * | Water consumption |       |           |  |
|-------|----------------|------|--------|--------------------|----|-------------------|-------------------|-------|-----------|--|
|       | l/s            | cfm  | bar(e) | psi                | °C | °F                | l/s               | m³/h  | USgal/min |  |
| HD 4  | 67             | 142  | 20     | 290                | 7  | 13                | 0.17              | 0.61  | 2.7       |  |
| HD 8  | 133            | 282  | 20     | 290                | 7  | 13                | 0.34              | 1.22  | 5.4       |  |
| HD 11 | 183            | 388  | 20     | 290                | 6  | 11                | 0.46              | 1.66  | 7.3       |  |
| HD 16 | 267            | 566  | 10.5   | 152                | 8  | 14                | 0.67              | 2.41  | 10.6      |  |
| HD 32 | 533            | 1129 | 10.5   | 152                | 8  | 14                | 1.33              | 4.79  | 21.1      |  |
| HD 48 | 800            | 1694 | 10.5   | 152                | 8  | 14                | 2.00              | 7.20  | 31.7      |  |
| HD 67 | 1067           | 2260 | 10.5   | 152                | 8  | 14                | 2.67              | 9.61  | 42.3      |  |
| HD 96 | 1600           | 3389 | 10.5   | 152                | 8  | 14                | 4.00              | 14.40 | 63.4      |  |

<sup>\*</sup> HD water-cooled after-cooler

| Туре  |        | t / outlet<br>ctions Ø |      |                     | Dime | nsions |      |       | We    | ight | Cooling<br>water | N° of<br>cooler<br>cores |
|-------|--------|------------------------|------|---------------------|------|--------|------|-------|-------|------|------------------|--------------------------|
|       |        |                        | He   | Height Width Length |      |        |      | inlet | Cores |      |                  |                          |
|       | inlet  | outlet                 | mm   | inch                | mm   | inch   | mm   | inch  | kg    | lbs  | outlet           |                          |
| HD 4  | G 1½   | G 1½                   | 1840 | 72.4                | 170  | 5.1    | 344  | 13.5  | 37    | 121  | G %              | 1                        |
| HD 8  | G 2½   | G 2½                   | 1973 | 77.7                | 215  | 6.3    | 474  | 18.7  | 78    | 172  | G ½              | 1                        |
| HD 11 | G 2½   | G 2½                   | 1975 | 77.8                | 230  | 9.1    | 483  | 19.0  | 85    | 187  | G ½              | 1                        |
| HD 16 | DN 100 | DN 80                  | 2083 | 82.0                | 500  | 19.7   | 645  | 25.4  | 180   | 396  | G ¾              | 1                        |
| HD 32 | DN 100 | DN 80                  | 2083 | 82.0                | 500  | 19.7   | 635  | 25.0  | 210   | 463  | G 1¼             | 1                        |
| HD 48 | DN 150 | DN 80                  | 2112 | 83.2                | 490  | 19.3   | 1032 | 40.6  | 380   | 838  | G 11/4           | 2                        |
| HD 67 | DN 150 | DN 80                  | 2112 | 83.2                | 490  | 19.3   | 1032 | 40.6  | 410   | 904  | G 11/4           | 2                        |
| HD 96 | DN 175 | DN 80                  | 2139 | 83.2                | 490  | 19.3   | 1412 | 55.6  | 610   | 1345 | G 1½             | 3                        |

## ▶ TD air-cooled after-cooler

| Туре   | Nominal flow * |      | Maximum wo | rking pressure |    | ove *<br>emperature | Fan motor power |      |  |
|--------|----------------|------|------------|----------------|----|---------------------|-----------------|------|--|
|        | l/s            | cfm  | bar(e)     | psi            | °C | °F                  | kW              | hp   |  |
|        |                |      |            |                |    |                     |                 |      |  |
| TD 08  | 8              | 17   | 20         | 290            | 10 | 18                  | 0.05            | 0.07 |  |
| TD 25  | 25             | 53   | 20         | 290            | 10 | 18                  | 0.12            | 0.16 |  |
| TD 50  | 50             | 106  | 20         | 290            | 10 | 18                  | 0.18            | 0.24 |  |
| TD 150 | 150            | 318  | 20         | 290            | 10 | 18                  | 0.75            | 1.01 |  |
| TD 300 | 300            | 363  | 20         | 290            | 10 | 18                  | 0.75            | 1.01 |  |
| TD 650 | 650            | 1377 | 20         | 290            | 10 | 18                  | 2.20            | 2.95 |  |

<sup>\*</sup> Referred to absolute pressure of 1 bar and temperature of 20 °C. Compressed air in at 160 °C.

| Туре   | Air inlet | t / outlet<br>ctions Ø |      |      | Dime | nsions |        | Weight |     |       |   |  |  |
|--------|-----------|------------------------|------|------|------|--------|--------|--------|-----|-------|---|--|--|
|        |           |                        | Hei  | ight | Wi   | dth    | Length |        |     | cores |   |  |  |
|        | inlet     | outlet                 | mm   | inch | mm   | inch   | mm     | inch   | kg  | lbs   |   |  |  |
| TD 08  | G ½       | G ½                    | 188  | 7.4  | 130  | 5.1    | 270    | 10.6   | 6   | 13    | 1 |  |  |
| TD 25  | G 1       | G 1                    | 658  | 25.9 | 402  | 15.8   | 588    | 23.1   | 19  | 42    | 1 |  |  |
| TD 50  | G 1¼      | G 1¼                   | 735  | 28.9 | 412  | 16.2   | 664    | 26.1   | 23  | 51    | 1 |  |  |
| TD 150 | G 2½      | G 2½                   | 1160 | 45.6 | 435  | 17.1   | 920    | 36.2   | 53  | 117   | 1 |  |  |
| TD 300 | G 2½      | G 2½                   | 1280 | 50.3 | 466  | 18.3   | 1140   | 44.8   | 73  | 161   | 1 |  |  |
| TD 650 | DN 80     | DN 100                 | 1525 | 60.0 | 716  | 28.1   | 1780   | 70.0   | 185 | 408   | 1 |  |  |



In order to be First in Mind—First in Choice® for all your compressed air needs, Atlas Copco delivers the products and services that help increase your business' efficiency and profitability.

Atlas Copco's pursuit of innovation never ceases, driven by your need for reliability and efficiency. Always working with you, we are committed to providing you the customized quality air solution that is the driving force behind your business.





Never use compressed air as breathing air without prior purification in accordance with local legislation and standards.



After-coolers, water separators and drains



HD 4-96 & TD 8-650, WSD 25-750 & WD 80/EWD 50-1500









www.atlascopco.com